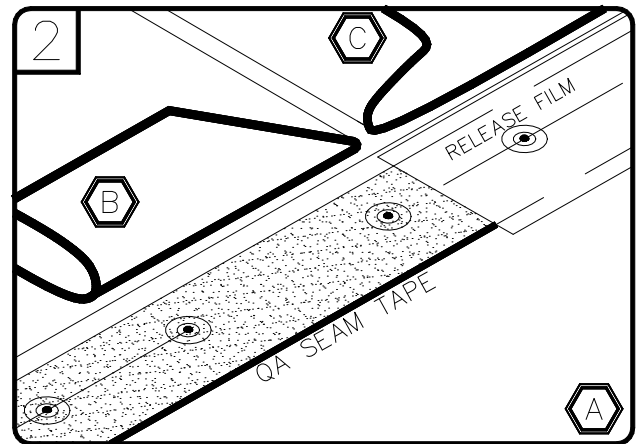
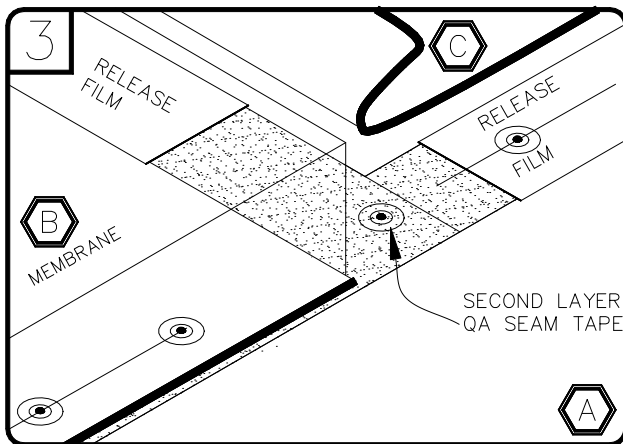


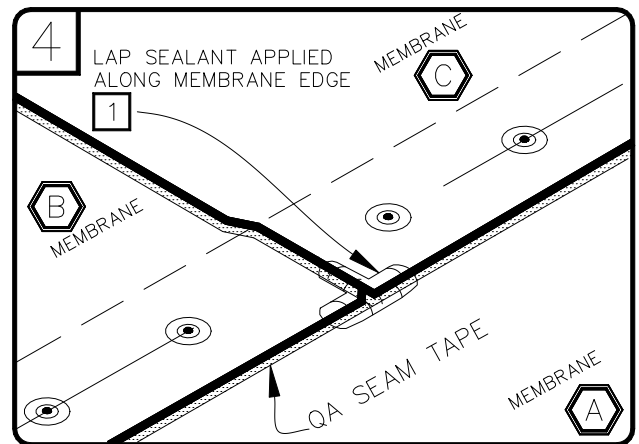
POSITION MEMBRANE TO ALLOW AN APPROXIMATE 7" (17.5cm) OVERLAP. THE PRE-MARKED LINE ON THE MEMBRANE EDGE CAN BE USED AS A GUIDE FOR TAPE PLACEMENT.



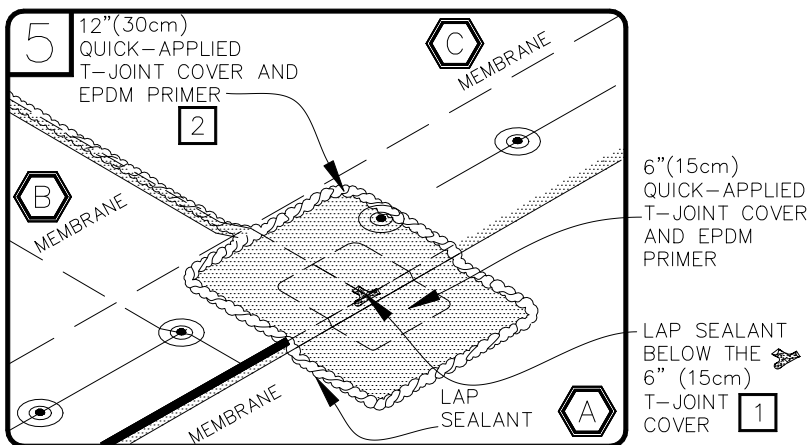
FOLD SHEETS BACK AS SHOWN. APPLY EPDM PRIMER TO THE SPLICE AREA ON BOTH SURFACES AND ALLOW TO FLASH-OFF. APPLY QA SEAM TAPE WITH RELEASE FILM ALIGNED WITH PRE-MARKED LINE.



SPLICE SHEET B TO SHEET A AND APPLY SECOND PIECE OF QA SEAM TAPE BETWEEN SHEET B AND C. TRIM RELEASE FILM AS SHOWN.



SPLICE SHEET C TO SHEET A AND B, PRESS TOP SHEET ONTO BOTTOM SHEET USING HAND PRESSURE TOWARDS THE OUTER EDGE OF THE SPLICE AND ROLL THE SPLICE AREA WITH A 2" (5cm) WIDE STEEL ROLLER.



APPLY 6" (15cm) QUICK-APPLIED T-JOINT COVER AND 12" (30cm) QUICK-APPLIED T-JOINT COVER OR QUICK-APPLIED UNCURED EPDM CENTERED OVER THE INTERSECTING POINT OF THE LEADING EDGES OF THE FIELD SPLICE INTERSECTION AS SHOWN.

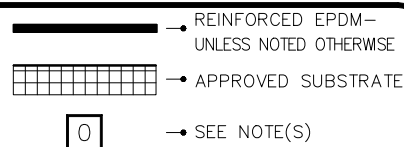
#### NOTES:

1. APPLY LAP SEALANT ALONG THE EDGES OF THE MEMBRANE SPLICE COVERING THE EXPOSED SPLICE TAPE 1/2" (1.5cm) IN EACH DIRECTION FROM THE SPLICE INTERSECTION.
2. APPLY LAP SEALANT AT CUT EDGES OF REINFORCED MEMBRANE AND TAPE OVER LAPS.

MAXIMUM WARRANTY: 30 YEARS



MECHANICALLY ATTACHED  
EPDM MEMBRANE SPLICE  
INTERSECTION (25 / 30  
YEAR WARRANTIES)



MECHANICALLY  
ATTACHED EPDM  
VGMA-2.2A