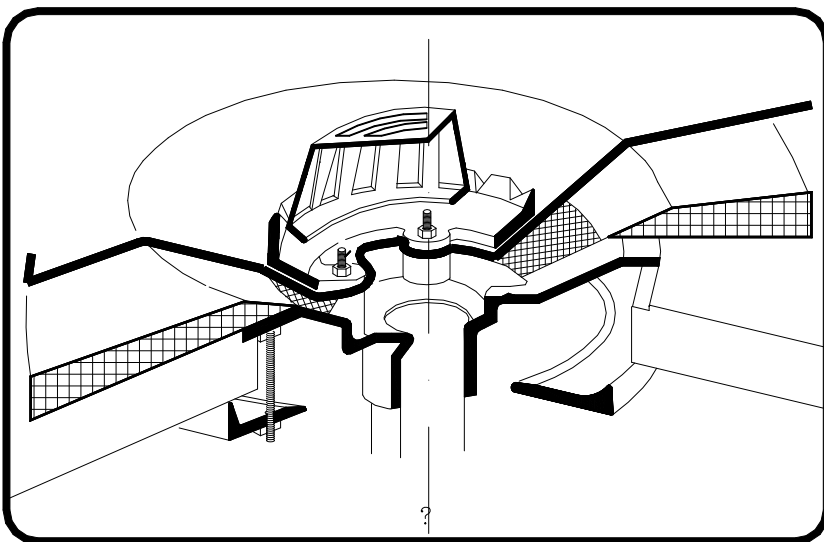
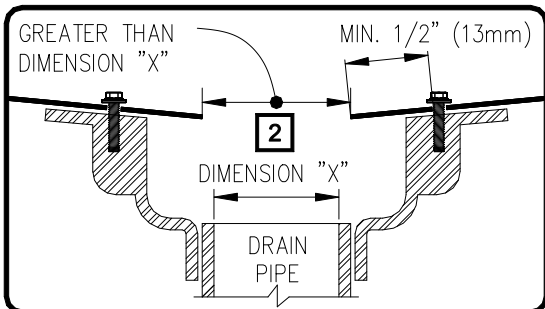


NOTES:

1. ROOF DRAIN SIZE AND NUMBER OF DRAINS SHALL BE IN ACCORDANCE WITH THE LOCAL CODES.
2. THE HOLE IN THE MEMBRANE SHALL EXCEED THE DIAMETER OF THE DRAIN PIPE, BUT SHALL BE NO LESS THAN 1/2" (13mm) FROM THE ATTACHMENT POINTS OF THE DRAIN CLAMPING RING.
3. ALL BOLTS OR CLAMPS MUST BE IN PLACE TO PROVIDE CONSTANT COMPRESSION ON WATER CUT-OFF MASTIC.
4. REMOVE EXISTING LEAD, FLASHING MATERIAL & ENSURE THE DRAIN RING IS COMPLETELY CLEAN DOWN TO BARE METAL.



**ROOF DRAIN (DRAIN SUMP UP TO 3 INCHES TO 1 HORIZONTAL FOOT)**

→ THERMOPLASTIC REINFORCED MEMBRANE  
 → APPROVED SUBSTRATE  
 → SEE NOTE(S)

THERMOPLASTIC ROOFING SYSTEM

**TPC-6.1**