

DOUBLE-SIDED BONDING TAPE

TECHNICAL DATA SHEET



DESCRIPTION

Griffolyn® Double-Sided Bonding Tape consists of a solid low stretch core film coated on both sides with a clear synthetic rubber adhesive. A release liner is on one side of the structure.

PHYSICAL PROPERTIES AND TYPICAL VALUES

PROPERTY	U.S. VALUE	METRIC VALUE
Overall Thickness	15.9 Mils	.3975 MM
Adhesive and Carrier Thickness	12.7 Mils	.3175 MM
Overall Width	1.75 In.	44.4 MM
Adhesive Width	1.50 In.	38.1 MM
Roll Length	300 Ft.	91.4 M
Roll Weight	3.75 LBS	1.7 KG
180° Peel Adhesion	150 oz/in	1.64 N / MM
Application Temperature Range	45°F - 105°F	7°C - 40.6° C
Operating Temperature Range	0°F - 140°F	-17.7°C - 60° C

INSTALLATION

The surface to be taped should be clean and dry. The tape will not adhere if the surfaces are not properly prepared. Dirty or wet surfaces should be completely cleaned with water, paper towels, dry rags or other materials which will prepare the surface for the tape. Accumulations of dust should also be removed to insure a secure seam.

The product obtains optimum adhesion when the surfaces to be bonded are warm. The surfaces should be above 45°F to insure an acceptable bond.

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REEF INDUSTRIES, INC.

9209 Alameda Genoa Rd. • Houston, Texas 77075

P: 713.507.4251 • F: 713.507.4295

E-mail: ri@reefindustries.com • www.reefindustries.com

TOLLFREE 1.800.231.6074

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