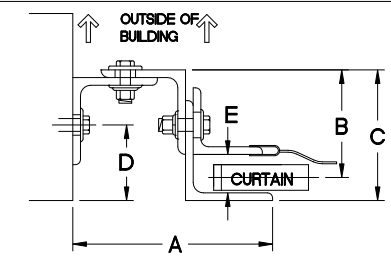
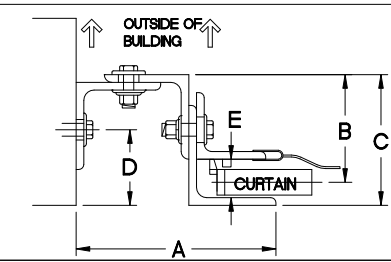


**GUIDE DETAIL (NON-WINDLOCK)**



**GUIDE DETAIL (WINDLOCK)**



**GUIDE DIMENSIONS**

GUIDE TYPE	A	B	C	D	E	BETWEEN JAMB OPENING DEDUCTIONS - THEORETICAL 'NEW' OPENING	
						TYPE	DEDUCT
2	5. 7/8"	3. 3/16"	4"	2. 9/16"	1. 1/4"	2	12"
3	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/4"	3	12"
4	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/4"	4	12. 3/4"
2(W/L)	6. 3/8"	3. 3/16"	4"	2. 9/16"	1. 1/2"	2(W/L)	12. 3/4"
3(W/L)	6. 3/8"	3. 9/16"	4. 3/8"	2. 15/16"	1. 1/2"	3(W/L)	12. 3/4"
4(W/L)	6. 3/4"	3. 15/16"	4. 3/4"	2. 3/4"	1. 1/2"	4(W/L)	13. 1/2"
5(W/L)	6. 3/4"	4"	4. 3/4"	2. 3/4"	1. 1/2"	5(W/L)	13. 1/2"
6(W/L)	8. 3/4"	6. 1/4"	7. 1/4"	3. 1/2"	1. 1/2"	6(W/L)	17. 1/2"

**GENERAL NOTES**

- SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BAFFLE)
- GRAY POLYESTER TOP COAT
- WHITE POLYESTER TOP COAT
- OTHER SURFACES:
- SHOP COAT BLACK PRIMER
- OPERATION:
- RIGHT HAND SHOWN, LEFT HAND OPPOSITE
- GUIDES:
- STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
- WITH PVC WEATHER SEAL
- BOTTOM BAR:
- TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

MRK.	QTY.	OPENING SIZE		OPERATION	R.H.	CLEARANCES		OPTION	PROJECT:	ARCHITECT:	CONTRACTOR:	DISTRIBUTOR:	DATE:	SHEET:	OF:	BY:	4255 McEver Industrial Dr. Acworth, GA 30101 PH:(770) 924-2600 Fax:(770) 974-1455 www.astadoor.com	
		WIDTH 'W'	HEIGHT 'H'			L.H.	'X'											'Y'

Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

**600 SERIES-INSULATED-BETWEEN JAMB (CHAIN HOIST)**