

SPOTWELD 4" O.C.  
1" MAX FROM EACH  
END OF CHANNEL

ROCKWOOL  
INSULATION

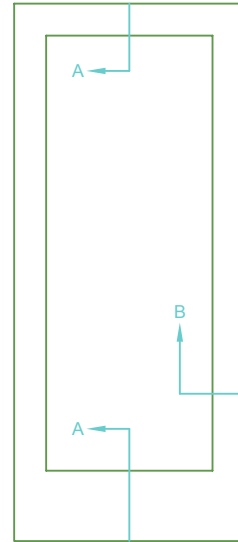
18GA. TOP & BOTTOM  
CHANNELS

2"

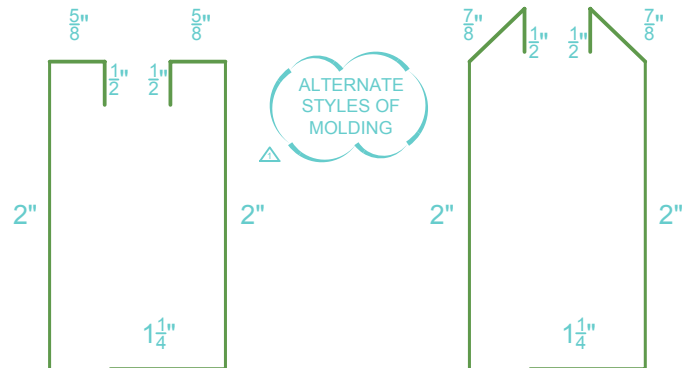
1/2" THICK PANEL 7/16"  
DRAGONBOARD (UL  
#R22189 APPROVED)  
LAMINATE WITH  
20GA ON BOTH  
SIDES WITH BAKER  
ADEHESIVE #JB369-8  
OR EQUAL  
(TYPICAL)

PLUG WELD  
6" O.C.

IF SIDE IS CLOSED SPACE  
IS TO BE FILLED WITH  
ROCKWOOL INSULATION



### DOOR ELEVATION



### MOLDING DETAILS

SPOT WELD  
INSIDE 2" O.C.  
OUTSIDE 6" O.C.

TACK WELD  
6" OC

SPOT WELD  
INSIDE 2" O.C.  
OUTSIDE 6" O.C.

2"

OPEN HEM  
AT VERTICAL  
EDGES OF  
HOLLOW METAL  
PANEL

18GA  
MIN.

ROCKWOOL  
INSULATION

SPOT WELD  
INSIDE 2" O.C.  
OUTSIDE 6" O.C.

ROCKWOOL  
INSULATION

TACK WELD AT : TOP,  
BOTTOM & ABOVE &  
BELOW HINGE, LOCK, &  
STRIKE CUTOUTS

TACK WELD  
6"OC

SPOT WELD  
INSIDE 2" O.C.  
OUTSIDE 6" O.C.

18GA  
MIN.

### DOOR DETAIL "B"

### DOOR DETAIL "A-A"

