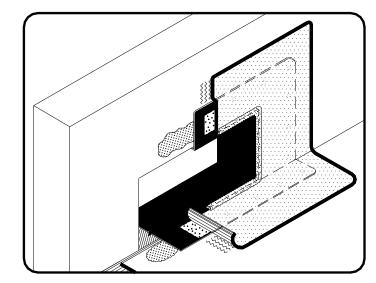


## NOTES:

- 1. WOOD NAILERS ARE INSTALLED ONLY AT SCUPPERS TO SECURE METAL SLEEVE AND MUST EXTEND PAST THE WIDTH OF METAL SLEEVE FLANGE.
- 2. INSTALL WALL FLASHING PRIOR TO SCUPPER INSTALLATION.
- 3. METAL SCUPPER BOX MUST HAVE CONTINUOUS FLANGES WITH ROUNDED CORNERS, SOLDER ALL SCUPPER SEAMS WATER—TIGHT.
- 4. WATER CUT-OFF MASTIC UNDER SCUPPER FLANGE MUST BE UNDER CONSTANT COMPRESSION.
- 5. SCUPPER FLANGES MUST BE TOTALLY COVERED BY NON-REINFORCED PVC FLASHING WITH MINIMUM 2" (51mm) COVERAGE PAST NAIL HEAD.



6. UNIVERSAL SINGLE-PLY SEALANT IS REQUIRED AT FLASHING EDGES ON SCUPPER EDGE.

