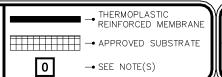


## NOTES:

- 1. ROOF DRAIN SIZE AND NUMBER OF DRAINS SHALL BE IN ACCORDANCE WITH THE LOCAL CODES.
- 2. THE HOLE IN THE MEMBRANE SHALL <u>EXCEED</u> THE DIAMETER OF THE DRAIN PIPE, BUT SHALL BE NO LESS THAN 1/2" (13mm) FROM THE ATTACHMENT POINTS OF THE DRAIN CLAMPING RING.
- ALL BOLTS OR CLAMPS MUST BE IN PLACE TO PROVIDE CONSTANT COMPRESSION ON WATER CUT—OFF MASTIC.
- 4. REMOVE EXISTING LEAD, FLASHING MATERIAL & ENSURE THE DRAIN RING IS COMPLETELY CLEAN DOWN TO BARE METAL.
- 5. APPROXIMATELY 1/8" (3mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF REINFORCED TPO MEMBRANE AND RECOMMENDED ON CUT EDGES OF VERSIFLEX PVC MEMBRANE.



ROOF DRAIN (DRAIN SUMP GREATER THAN 3" TO 1 HORIZONTAL FOOT) OPTION 2, PAGE 1 OF 2



THERMOPLASTIC ROOFING SYSTEM

**TPC-6.3A**