

- 1. REMOVE ALL EXISTING LEAD AND FLASHING MATERIAL BEFORE INSTALLING PRE-MOLDED PIPE FLASHING.
- 2. TEMPERATURE OF THE PIPE PENETRATION MUST NOT EXCEED 140°F (60°C) WHEN USING PVC AND 160°F (71°C) WHEN USING TPO FLASHING.
- 3. INSTALL A MINIMUM OF 4 SEAM FASTENING PLATES FOR TUBE SIDE DIMENSIONS UP TO 6" (152mm). ADDITIONAL SEAM FASTENING PLATES WILL BE REQUIRED FOR SIDES GREATER THAN 6" (152mm) AND SHALL BE SPACED 12" (305mm) ON CENTER MAXIMUM.
- 4. SEAM PLATES MAY BE POSITIONED INSIDE (OR BELOW) THE PIPE FLASHING FLANGE PROVIDED MINIMUM 1-1/2" (38mm) HOT AIR WELD IS ACHIEVED BEYOND THE PLATES.
- 5. FASTENERS AND PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS TUBE DIMENSION EXCEEDS 12" (305mm).
- SQUARE
 TUBE
 WRAP

 FASTENING
 PLATES AROUND

 TUBE

 HOT AIR WELD
 ENTIRE WIDTH
 OF SQUARE
 TUBING WRAP
 OVERLAP

12"

305 APPROX

- 6. ON MECHANICALLY ATTACHED SYSTEMS, HPVX FASTENERS AND PLATES OR HPV—XL FASTENERS AND PLATES ARE REQUIRED OVER STEEL AND WOOD DECKS. ON CONCRETE DECKS, CD—10 OR MP 14—10 FASTENERS ARE USED WITH HPVX PLATES.
- 7. APPROXIMATELY 1/8" (3mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF REINFORCED TPO MEMBRANE AND RECOMMENDED ON CUT EDGES OF VERSIFLEX PVC MEMBRANE.
- 8. REGARDLESS OF THE FIELD MEMBRANE THICKNESS, THERMOPLASTIC "T-JOINT" COVERS ARE REQUIRED OVER THE SPLICE INTERSECTIONS OF THE SQUARE TUBE WRAP.

